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The Allylic Rearrangement. II.¹⁾ Reactions of 5,5,5-Trichloro-3-penten-2-one with Nucleophiles²⁾

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Reactions of 5,5,5-trichloro-3-penten-2-one (1) with a number of nucleophiles have been carried out. It was found that the Grignard reagents (5) primarily attacked the carbonyl carbon of 1 yielding the corresponding tertiary alcohols (7). The reaction sequence of ethylmagnesium bromide (5a) is given as an example. The reaction of 5a with 1 gave 6,6,6-trichloro-3-methyl-4-hexen-3-ol (7a) as the major constituent of the primary product. The hexenol 7a readily underwent the allylic rearrangement by heating at distilling temperature (88—90°C/6 mmHg) to afford 4,6,6-trichloro-3-methyl-5-hexen-3-ol (8a), which was in turn converted into 6,6-dichloro-3-methyl-3,4-epoxy-5-hexene (9a) by treatment with sodium methoxide. The stereoselective synthesis of dlerythro-4,6,6-trichloro-3-methyl-5-hexen-3-ol (8a-I) was achieved by using 3,5,5-trichloro-4-penten-2-one (3) as the starting material in place of 1. dl-trans-6,6-Dichloro-3-methyl-3,4-epoxy-5-hexene (9a-I) was derived by the cyclization of 8a-I with a base. The stereochemistry of 8a and 9a was discussed on the basis of NMR data. Nucleophiles such as methanol, hydrogen chloride, anilines, thiophenol, sodium acetate, sodium phenolate, and diethyl sodiomalonate gave the products of the conjugate addition (15). Ethyl sodioacetoacetate gave 2-chloro-3-acetonyl-4-ethoxycarbonyl-5-methylfuran (17).

As a class of compounds with polyfunctionality 3,3,3-trichloro-1-propenyl ketones have attracted the attention of several authors.^{3a)} Nevertheless, only a little is known of their chemical properties, and their behavior toward nucleophiles still remains uninvestigated. We have recently reported on the allylic rearrangement of 5,5,5-trichloro-3-penten-2-one (1) and phenyl 3,3,3-trichloro-1-propenyl ketone (2), and also some reactions of the rearranged products (3, and 4) as an α -chloroketone.¹⁾ To extend our knowledge of its chemical properties we carried out reactions of

compound 1 with a number of nucleophiles such as ethylmagnesium bromide (5a), methylmagnesium iodide (5b), phenylmagnesium bromide (5c), diethyl sodiomalonate, ethyl sodioacetoacetate, methanol, and anilines. This paper will describe and discuss the results of these reactions.

It was found that the Grignard reagent (5) primarily attackted the carbonyl carbon of 1 yielding the corresponding tertiary alcohols (7). The reaction sequence of ethylmagnesium bromide (5a) is given in Scheme 1 as an example. When 5a reacted with 1 at a lower temperature (-10—-30°C), trans-6,6,6-trichloro-3-methyl-4-hexen-3-ol (7a) was formed as

¹⁾ The first paper of this series: A. Takeda and S. Tsuboi, J. Org. Chem., 35, 2690 (1970).

²⁾ Presented in part at the 20th Anniversary Local Meeting of Chugoku-Shikoku Branch, the Chemical Society of Japan, October 7, 1970 (Hiroshima).

a) H. Gault and G. Mennicken, C. R. Acad. Sci. Paris,
 1239 (1949).
 b) I. Salkind, J. Russ. Phys. Chem. Soc., 30,
 (1898).

the sole primary product in a 53% yield together with a trace of 6,6-dichloro-3-methyl-3,4-epoxy-5-hexene (9a).4) It is reasonable to consider that the highly electron-withdrawing group of trichloromethyl retards the transfer of the ethylenic electrons to the carbonyl carbon, thus preserving its reactivity to afford the 1,2-adduct rather than the 1,4-adduct, since the reaction of Grignard reagents with alkylideneacetone tends to result in the predominant formation of the 1,4-adducts.⁵⁾ Kohler⁶⁾ also reported that the 1,4-adduct, *i. e.* phenyl 3,3,3-trichloro-2-phenylpropyl ketone (15j) was the only product in the reaction of the ketone 2 with phenylmagnesium bromide (5c), but we confirmed that both the ketone 15j and the 1,2adduct, i.e. 4,4,4-trichloro-1,1-diphenyl-2-buten-1-ol (7e), were formed in a ratio of 3:4 in the same reaction.

The chlorine atom of the hexenol **7a** is so labile on heating that it readily undergoes the allylic rearrangement to afford 4,6,6-trichloro-3-methyl-5-hexen-3-ol (**8a**) at distilling temperature (88—90°C/6 mmHg). The hexenol **8a** exists in two diastereomeric forms, *i.e. dl-erythro* (**8a-I**) and *dl-threo* (**8a-II**), which correspond to the peaks with the retention times⁷⁾ of 13.5 min (**8a-I**) and 14.5 min (**8a-II**) on glpc but were indistinguishable by means of either tlc⁸⁾ or by IR

One stereoisomer of 7a

Heat
$$C_{12}$$
 C_{12} C_{13} C_{12} C_{13} C_{13} C_{13} C_{14} C_{14

Scheme 2.

spectrum. The planar structure of the intermediate carbonium ion enabled the chlorine atom of **7a** to migrate to its allylic position, from both sides of the plane with equal chances, yielding a mixture of nearly equal amounts of the diastereomers, **8a**-I and **8a**-II. The hexenol **8a** was further transformed into the epoxide **9a** in a 33% yield by treatment with a base in dry ether, which also consisted of two diastereomeric epoxides, **9a**-I and **9a**-II. The steric course of these reactions is illustrated in Scheme 2.

The stereoselective synthesis of 8a-I was achieved by using the ketone 3 as the starting material in place of 1. It is presumed from Cram's rule⁹) that the reagent 5a can attack the carbonyl carbon of the ketone 3 more readily from the opposite side of the 2,2-dichlorovinyl group as shown in Scheme 3. In fact the reaction of 5a with 3 afforded only the hexenol 8a-I in a 73% yield, which was then converted into trans-6,6-dichloro-3-methyl-3,4-epoxy-5-hexene (9a-I) in a 88% yield. The trans structure of 9a-I was supported by NMR data, the signal due to the methyl protons appearing at a higher field (δ , s, 1.24 ppm) in 9a-I than the

$$CH = CCl_{2}$$

$$Cl_{2}C = CH^{\text{in}} C - C^{\text{out}} CH_{3}$$

$$Cl_{3}CH_{3}$$

$$Cl_{4}CH_{5}$$

$$Cl_{2}C = CH^{\text{in}} C - C^{\text{out}} CH_{3}$$

$$Cl_{5}CH_{5}$$

$$Cl_{2}C = CH^{\text{in}} CH_{3}$$

$$Cl_{5}CH_{5}$$

$$Cl_{6}CH_{5}$$

$$Cl_{7}CH_{7}$$

$$Cl_{8}CH_{7}$$

$$Cl_{$$

⁴⁾ On March 30, 1971, we received a copy of the doctoral dissertation of Mr. François de Champs submitted to the Faculty of Science, the University of Paris, on October 31, 1970, entitled "Etude de la transposition allylique et de quelques proprietes de cetones α, β -ethyleniques γ, γ, γ -trichlorees". Champs obtained similar results. He suggested the possible formation of an epoxide in a small quantity.

⁵⁾ E. R. Alexander and G. R. Coraor, J. Amer. Chem. Soc., 73, 2721 (1951).

⁶⁾ E. P. Kohler, Am. Chem. J., 38, 511 (1907); Chem. Abstr., 2, 824 (1908).

⁷⁾ Column, 10% Apiezon Grease L on Chromosorb W, 3 mm×1 m; column temp., 120°C; carrier gas, N₂ (0.5 kg/cm², 42 ml/min); detector, FID.

⁸⁾ Conditions of preparative tlc: support, silica gel G (E. Merck AG, Darmstadt), 0.8 mm; developer, *n*-hexane-acetone-chloroform (5:2:1, v/v); eluent, acetone.

chloroform (5:2:1, v/v); eluent, acetone.

9) D. J. Cram and F. A. Abd Elhafez, J. Amer. Chem. Soc.,
74, 5828 (1952); D. J. Cram and K. R. Kopecky, ibid., 81, 2748 (1959); J. H. Stocker, P. Sidisunthorn, B. M. Benjamin, and C. J. Collins, ibid., 82, 3913 (1960).

methyl protons of the diastereomeric epoxide 9a-II $(\delta, s, 1.30 \text{ ppm}).^{10)}$ A similar differential shielding effect of the 2,2-dichlorovinyl group was also observed 5,5-dichloro-2-methyl-2,3-epoxy-4-pentene which exhibited the signal due to the cis methyl protons at δ 1.28 ppm and the signal due to the trans methyl protons at δ 1.34 ppm. The prolonged reaction of 1 with 5a, being conducted at room temperature, caused the cyclization of the intermediate 6a to afford the epoxide 9a in a 25% yield. It is assumed that the cyclization occurred in a concerted manner in which the oxyanion of 6a attacks the carbon atom allylic to the chlorine of the trichloromethyl group as shown in Scheme 1. The treatment of the epoxide 9a (9a-I/ **9a-II** = ca. 1 : 1) with a 20% H_2SO_4 gave an epimeric mixture of 6,6-dichloro-3-methyl-5-hexene-3,4-diol (10a) in a 52% yield. The same treatment of the trans isomer (9a-I) gave dl-erythro-6,6-dichloro-3methyl-5-hexene-3,4-diol (10a-I).

When the reagent **5a** was used in much excess in the Grignard reaction, 6-chloro-3-methyl-5-octene-3,4-diol (**12**) was obtained in addition to the compounds **8a** and **9a**. Small amounts of the by-products such as 5,5-dichloro-4-penten-2-one (**13**) and 6,6-dichloro-3-methyl-5-hexen-3-ol (**14**) were also isolated. The possible ways in which compounds **12**, **13**, and **14** were produced are shown in Schemes 4 and 5.¹¹) The pentenone **13** was prepared in a 29% yield in an alternative synthesis from **1** and magnesium.

The yields, properties, spectral data, and analyses of the tertiary alcohols 7, the rearranged alcohols 8, and the epoxides 9 obtained in analogous ways are listed in Tables 1, 2, and 3 respectively.

$$\begin{array}{c} \overbrace{\text{Cl}} & \underset{|}{\text{OMgBr}} \\ \text{Cl-C-CH=CH-C-CH}_{3} \\ \text{Cl} & \underset{|}{\text{C}_{2}\text{H}_{5}} \\ \end{array} \longrightarrow \begin{array}{c} \overbrace{\text{Cl}} & \underset{|}{\text{Cl-C+CH-C-CH}_{3}} \\ \overbrace{\text{Cl}} & \underset{|}{\text{Cl-C+CH-C-CH}_{3}} \\ \end{array}$$

$$\begin{array}{c} Cl & \underset{|}{\text{OMgBr}} \\ C_{2}H_{5} - \underset{|}{\text{Cl}} & \underset{|}{\text{Cl-C+CH-C-CH}_{3}} \\ \end{array}$$

$$\begin{array}{c} OH & OH \\ \rightarrow & Cl-C+CHCH-C-CH_{3} \\ \end{array}$$

$$\begin{array}{c} OH & OH \\ \rightarrow & Cl-C+CHCH-C-CH_{3} \\ \end{array}$$

Scheme 4.

$$\begin{array}{c} \operatorname{ClMg}^{+} [\operatorname{Cl}_{2}\overline{\operatorname{C}} - \operatorname{CH} - \operatorname{CH} - \operatorname{C} - \operatorname{CH}_{3} \leftrightarrow \operatorname{Cl}_{2}\operatorname{C} - \operatorname{CH} - \overline{\operatorname{C}} + \operatorname{C} - \operatorname{CH}_{3}] - \\ & \parallel & \parallel & \parallel \\ & \operatorname{O} & \operatorname{O} \\ & \longrightarrow & \operatorname{Cl}_{2}\operatorname{C} - \operatorname{CH} - \operatorname{CH}_{2} - \operatorname{C} - \operatorname{CH}_{3} \\ & \parallel & \operatorname{O} \\ & 13 \\ & \longrightarrow & \operatorname{Cl}_{2}\operatorname{C} - \operatorname{CH} - \operatorname{CH}_{2} - \operatorname{C} - \operatorname{CH}_{3} \\ & \downarrow & \downarrow \\ & - \operatorname{Cl}_{2}\operatorname{H}_{5} \\ & 14 \end{array}$$

Nucleophiles such as methanol, 12a) hydrogen chloride, aniline, thiophenol gave the products of conju-

Scheme 5.

OH
TABLE 1. CCl₃-CH=CH-C-R₂
R
1

								K ₁		
Comp	d. R ₁	$ m R_{2}$		edure Grignard Reagent	Yield	Anal (Calcd), %		IR	NMR	
			Ketones		%	C	H	(cm ⁻¹ , liquid)	δ ppm	
7с	CH ₃	C_6H_5	1	5с	58	52.64 (52.94		3500 (OH) 1625 (C=C)	1.64(s, 3H, -CH ₃) 2.56(s, 1H, -OH) 6.42(2d, 2H, -CH=CH-) 7.30(broad s, -C ₆ H ₅) ^{a)}	
7d	$\mathrm{C_6H_5}$	$\mathrm{C_2H_5}$	2	5 a	45°)	51.32 (51.55	4.75 4.69)	3550 (OH) 1625 (C=C) 1605 and 1590 (benzene ring)	0.87(t, 3H, $J=7.5$ Hz, $-CH_2CH_3$) 1.92(q, 2H, $J=7.5$ Hz, $-CH_2CH_3$) 2.10(s, 1H, -OH) 6.43(s, 2H, $-CH=CH-$) 7.31(broad s, 5H, $-C_6H_5$)*)	
7e	C_6H_5	$\mathrm{C_6H_5}$	2	5с	57°)	58.90 (58.66	3.93 4.00)	3510 (OH) 1625 (C=C) 1605 and 1586 (benzene ring)	2.50 (s, 1H, -OH) 6.50 and 6.90 (2d, 2H, -CH=CH-) 7.31—8.00 (m, 10, 2-C ₆ H ₅) ^{b)}	

a) Measured in CCl₄. b) Measured in CDCl₃. c) In addition to 1,2-adducts, 1,4-adducts were also obtained (see Experimental).

¹⁰⁾ The substituents in heterocyclopropanes tend to cause methyl protons cis to them to appear at higher fields than those trans to them. Cf. L. M. Jackman and S. Sternhell, "Application of Nuclear Magnetic Resonance Spectroscopy in Organic Chemistry, 2nd Edition," Pergamon Press Ltd., London W. 1 (1969), p. 229.

¹¹⁾ Excess magnesium, which was present unreacted in the Grignard reagent, probably reacted with 1 to give pentenone 13. 12) a) Champs (loc. cit.) described the formation of compounds 15a (mp 25.5°C) and 15b (bp 108—110°C/15 mmHg) as due to conjugate addition to 1 of methanol and hydrogen chloride, respectively. b) Champs detected the formation of 5,5,5-trichloro-4-diethylamino-2-pentanone in a 40% yield on NMR spectra.

$$R_2$$
Table 2. CCl_2 =CH-CH-C-R₁ 8

Compd.	. R ₁	R_2		edure Grignard	Yield	Bp (mmHg)	Anal (Calcd), %		, IR	NMR
_			Ketones	Reagent	%	$^{\circ}\mathrm{C}$	$\widehat{\mathbf{c}}$	H	(cm ⁻¹ , liquid	δ ppm
8b	$\mathrm{CH_3}$	CH_3	1	5b	43	65—70 (4)	35.65	4.51	3420 (OH)	1.25 (s, 3H, cis-CH ₃)
							(35.42)	4.46)	1612 (C=C)	$1.33 (s, 3H, trans-CH_3)$
									755 (C-Cl)	4.57 (d, 1H, $J=10.1$ Hz, >CHCl)
										6.11 (d, 1H, $J = 10.1$ Hz, Cl ₂ C=CH-) ^{a)}
8c	$\mathrm{CH_3}$	C_6H_5	₅ 1	5 c	73	126—128 (3) °)	49.82	4.30	3600—3500 (OH)	1.72 (s, 3H, -CH ₃)
							(49.75)	4.18)		2.34(s, 1H, -OH)
									1623 (C=C)	4.93 (d, 1H, <i>J</i> =11 Hz, >CHCl)
										6.03 (d, 1H, $J=11$ Hz, =CH-) ^{b)}
8d	C_6H_5	$\mathrm{C_2H_5}$, 2	5a	45	128—131 (0.22) d)	51.48	4.88	3600 (OH)	0.69 (t, 3H, $J=7.5$ Hz, $-CH_2C\underline{H}_3$)
						` ,	(51.55	4.69)	1622 (C=C)	1.96 (q, 2H, $J = 7.5$ Hz, $-C\underline{H}_2CH_3$)
										2.12(s, 1H, -OH)
										4.92 (d, 1H, $J=9.5$ Hz, >CHCl)
										5.94 (d, 1H, $J=9.5$ Hz, $Cl_2C=CH-$) 7.31 (broad s, 5H, $-C_6H_5$) ^{a)}

a) Measured in CCl_4 . b) Measured in $CDCl_3$. c) NMR spectrum indicates that this fraction consists of 7c (27%) and 8c (73%). d) Tlc analysis¹⁷⁾ of this fraction showed two spots at R_f values of 0.80 and 0.67 in the ratio 1:1. The 0.80 R_f component was separated by preparative $tlc^{18)}$ and identified as phenyl 2-trichloromethylbutyl ketone (15i) by comparison of its IR spectrum with that of the authentitic sample. The 0.67 R_f component was separated by preparative $tlc.^{18)}$ NMR spectrum showed it to be a mixture of 7d and 8d (3:5).

Table 3.
$$CCl_2=CH-CH-C$$
 R_2
 R_1

Compo	l. R.	R_2	Yield %	Bp (mmHg) °C	Anal (Calcd), %		IR	NMR (CCl ₄)		
Озира					C	H	(cm ⁻¹ , liquid)	δ ppm		
9b	CH_3	CH_3	36	60-61 (13)	43.02	4.63	3040	1.28(s, 3H, -CH ₃ , cis to Cl ₂ C=CH-)		
					(43.15	4.83)	1618(C=C)	1.34(s, 3H, -CH ₃ , trans to Cl ₂ C=CH-)		
							670 (C-Cl)	3.32 (d, 1H, J =7.2 Hz, >CHCl) 5.70 (d, 1H, J =7.2 Hz, Cl ₂ C=CH-)		
9c	CH_3	C_6H_5	69	110(3)	58.01	4.65	3070	1.61 and 1.63(2s, 3H, cis and trans -CH ₃)		
								(0, 2)		
					(57.67	4.40)	1620 (C=C)	3.40 (d, 1H, $J=7.0 \text{ Hz}$, H		
					•		1251	5.81 (d, 1H, $J=7.0$ Hz, =CH-)		
							$\left({}^{\triangleright C} \overline{\overset{\circ}{\sim}}{}^{C \triangleleft} \right)$	7.25 (s, 5H, $-C_6H_5$)		

gate addition (15). Neither acetic acid nor phenol reacted with 1, but a 90 wt% aqueous acetic acid caused hydration of 1 to give chloralacetone. On the contrary, both acetate and phenolate anions were found to be sufficiently nucleophilic to produce the compounds 15g and 15h when their conjugate acids were used as solvents. Diethyl sodiomalonate and 1 in dry ether afforded 5,5,5-trichloro-4-diethoxycarbonylmethyl-2-pentanone (15f) in a 70% yield indicating that the conjugate addition of the carbanion of sodiomalonate had occurred. These compounds, with the exception of 15h, exhibited no IR absorption bands in the region of 1600—1700 cm⁻¹. On treatment of

1 with diethylamine in ether a resinous material was obtained with deposition of a large amount of diethylammonium chloride. (12b)

The reaction of 1 with ethyl sodioacetoacetate 16 gave exclusively a crystalline solid melting at 62°C in a 18% yield to which the structure 2-chloro-3-acetonyl-4-ethoxycarbonyl-5-methylfuran (17) was assigned on the basis of elemental analysis and spectral data. No other distillable products were obtained. Formation of the furan compound can be best interpreted by setting up a mechanism where the ambident anion of 16 attacks β and γ carbons of 1 as shown in Scheme 6, although no intermediate compounds have

been isolated as yet.

Cl
Cl-C-CH=CH²C-CH₃ + CH₃COCHCO₂C₂H₅

1
1
6
Cl
Cl-C-CH-CH₂COCH₃
$$\rightleftharpoons$$
Cl
Cl-C-CO₂C₂H₅

CH₃
CH₃COCH₂
CO₂C₂H₅
Cl
Cl-C-CO₂C₂H₅
Cl
Cl-C-CH₃
CH₃COCH₂
CH₃
CH₃COCH₂
CH₃
CH₃
CO₂C₂H₅
CH₃
CH₃COCH₃
T7
Scheme 6.

Experimental

The melting points and boiling points are uncorrected. Elemental analyses were carried out by Mr. Eiichiro Amano. Analytical determinations by glpc were performed on a Hitachi K-53 model gas chromatograph (3 mm o.d.×1 m, 10% Apiezon Grease L on Chromosorb W), and the preparative isolations by glpc were performed on a Yanagimoto GCG-550T model gas chromatograph (3 mm o.d.×2.25 m, 10% Apiezon Grease L on Chromosorb W). The mass spectra were obtained with a Hitachi RMS-4 model mass spectra were obtained with a Hitachi RMS-4 model mass spectrometer. We are indebted to Mr. Hiroshi Ooyama, Hokko Chemical Industry Co., Ltd., and Mr. Heizan Kawamoto and Miss Hiromi Ootani for the NMR measurements. The microanalyses and spectral measurements were performed on the samples collected by glpc or tlc.

Ketones 1 and 3 were prepared by the methods reported previously. Tertiary alcohols, 7c, 7d, and 7e, listed in Table 1, were prepared in the same way as in the preparation of 7a. Rearranged tertiary alcohols 8b, 8c, and 8d were prepared by Procedure B. Epoxides 9b and 9c were obtained from 8b and 8c in the same ways as 9a.

trans-6,6,6-Trichloro-3-methyl-4-hexen-3-ol (7a). Ethylmagnesium bromide (5a) was prepared from 5.5 g (0.05 mol) of ethyl bromide and 1.4 g (0.055 g atom) of magnesium in 20 ml of dry ether. The unreacted magnesium metal was recovered by decantation. To a solution of 7.5 g (0.04 mol) of 1 in 25 ml of dry ether was added dropwise the ethereal solution of 5a with stirring at -30° C. The reaction mixture was stirred for additional 2 hr at -20— -10° C, and then acidified with 10% HCl. The ethereal layer was washed with water and dried over Na_2SO_4 . Removal of the solvent gave 6.4 g (74% yield) of the residual oil containing 7a as the major product. Tlc analysis 13

showed two spots at the R_f values 0.73 and 0.84, in a ratio of 9:1. Pure sample of **7a** with the R_f value of 0.73 was obtained by preparative tlc^{14} : IR (cm⁻¹, liquid) 3425 (OH), 2980, 1620 (C=C), 735 (C-Cl); NMR (CCl₄) δ 0.91 (t, 3H, J=7.2 Hz, -CH₂CH₃), 1.30 (s, 3H, >C(OH)CH₃), 1.58 (q, 2H, J=7.2 Hz, -CH₂CH₃), 2.02 (s, 1H, -OH), 6.08 and 6.38 (dd, 2H, J=14.5 Hz, trans -CH=CH-).

dl-erythro-4,6,6-Trichloro-5-hexen-3-ol (8a-I).Grignard reagent 5a was prepared from 4.9 g (0.045 mol) of ethyl bromide, 1.1 g (0.045 g atom) of magnesium in 30 ml of dry ether. The ethereal solution of 5a was added dropwise to a solution of 3 (6 g, 0.032 mol) in 24 ml of dry ether with stirring at -30°C. The stirring was continued for additional $1 \, \text{hr}$ at $-30 \text{---} 20 \, \text{C}$. The reaction mixture was then acidified with 10% HCl. The ethreal layer was washed with water, dried over Na₂SO₄. The removal of the solvent gave 5.3 g (76%) of the crude product. Tlc analysis of this product showed two spots with the R_f values 0.61 and 0.72, in a ratio of the spot areas 20:1, corresponding to the R_f values of **8a** $(R_f=0.61)$ and **3** $(R_f=0.72)$. ^{15a)} The analytical sample of 8a-1 was obtained by preparative tlc:^{15b)} IR (cm⁻¹, liquid) 3475 (OH), 3040, 2980, 1720, 1620 (C=C), 740 (C-Cl); NMR (CCl₄) δ 0.93 (t, 3H, J= 7.2 Hz, $-CH_2CH_3$, 1.27 (s, 3H, $C(OH)-CH_3$), 1.61 q, 2H, J=7.2 Hz, $-CH_2CH_3$), 2.50 (s, 1H, -OH), 4.57 (d, 1H, $J=9.0 \text{ Hz}, =\text{CH-CHCl-}), 6.1 \text{ (d, 1H, } J=9.0 \text{ Hz, Cl}_2\text{C=}$ CH-). Glpc analysis⁷⁾ of the purified sample indicated that it consisted of two components with the retention times, 13.5 min (8a-II, 1 part) and 14.6 min (8a-I, 9 parts).

Found: C, 38.58; H, 5.26%. Calcd for $C_7H_{11}Cl_3O$: C, 38.65; H, 5.10%.

The Epimeric Mixture of 4,6,6-Trichloro-5-hexen-3-ol (8 α). Procedure A: Distillation of hexenol **7a** (5.4 g, 0.025 mol) afforded the crude product of **8a** (4.4 g, 81%), bp 88—90°C/6 mmHg; IR (cm⁻¹, liquid) 3475 (OH), 3040, 2980, 1720, 1620 (C=C), 920, 740 (C-Cl); NMR (CCl₄) δ 0.95 (t, 3H, OH)

 $J=7.2~\mathrm{Hz},~-\mathrm{CH_2C\underline{H_3}}),~1.14~\mathrm{(s,~)C-C\underline{H_3}},~threo)$ and 1.27 OH

(s, $\$ C-CH₃, erythro) (epimeric mixture, 3H), 1.55 (q, 2H, J=7.2 Hz, $-\text{CH}_2\text{CH}_3$), 1.95 (s, 1H, -OH), 4.59 (d, 1H, J=9.0 Hz, $-\text{CH}_2\text{CH}_3$), 6.1 (d, 1H, J=9.0 Hz, $-\text{CH}_2\text{C}=\text{CH}_3$). Glpc analysis of this product showed three peaks. The components, retention times (min), and integrated percentages are as follows: 1, 4.7, 2%; 2, 13.5, 55%; 3, 14.6, 43%. Component 1 was identified as **9a** by comparison of its retention time with the authentic sample described in the next section.

Procedure B: The reaction of 5a with 1 was carried out in the same way as the preparation of the hexenol 7a using 15 g (0.08 mol) of 1 as the starting material. Distillation of the crude product gave 13.1 g of a clean oil, bp 78—100°C/4 mmHg. Glpc analysis⁷⁾ indicated that this fraction contained three components, which were fractionated by preparative glpc and identified by comparison of the IR spectra with those of the authentic samples; peaks (nos), compounds (nos), retention times (min), and the integrated peak areas are: 1, 9a, 4.7, 14%; 2, 8a-II, 13.5, 50%; 3, 8a-I, 14.6, 36%.

Procedure C: The reaction of **5a** with **1** was conducted in a similar manner to Procedure B at room temperature for 24 hr, using 15 g (0.08 mol) of **1** as the starting material.

¹³⁾ Conditions of tlc: support, silica gel GF_{254} (E. Merk AG, Darmstadt), 0.1 mm; developer, benzene-methanol (9:1 v/v); spray reagent, H_2SO_4 –KMnO₄ (7:3 w/w). The spot of **1** on tlc appeared at R_f 0.84.

¹⁴⁾ Conditions of preparative tlc: support, silica gel GF₂₅₄ (E. Merk AG, Darmstadt), 1 mm; developer, benzene-methanol (9:1 v/v); eluent, acetone.

¹⁵⁾ a) Conditions of tlc: support, silica gel GF_{254} (E. Merk AG, Darmstadt), 0.3 mm; developer, *n*-hexane-acetone-chloroform $(5:1:1\ v/v)$. b) The same support $(1\ mm)$ and the same developer as above were used. Eluent, acetone.

The ethereal extract of the crude product was distilled in vacuo. The results of the glpc analysis of each fractions are as follows:

Fractions	747a: ala4	Compounds detected by glpc ⁷⁾ (retention times, min)						
(bp, °C/mmHg)	Weight (g)	9a (4.7)	unknown (12.2)	8a-II (13.5)	8a-I (14.6)			
I (59—69/12)	2.4	81	1	9	9			
II (69—84/5)	3.3	45	20	21	14			
III (84—90/5)	1.7	3.5	18	48	30			
IV (>90/5)	1.0				_			

The last fraction turned white crystals in a cooler. One recrystallization from petroleum ether (bp 45-55°C) gave 0.9 g of white crystals, to which the structure 6,6-dichloro-3methyl-5-hexene-3,4-diol (10) was assigned: mp 81°C; IR (cm⁻¹, nujol) 3300 (OH), 1620 (C=C), 910, 800—650 (C-Cl); NMR (CDCl₃) δ 0.9 (t, 3H, J=6.8 Hz, -CH₂CH₃), OH

1.20 (s, 3H, \rangle C-CH₃), 1.43 (broad q, 2H, J=6.8 Hz, -CH₂- CH_3), 2.01 (s, 2H, 2OH), 4.16 (d, 1H, J=9 Hz, CHOH), 6.02 (d, 1H, J=9 Hz, $Cl_2C=CH-$).

Found: C, 42.40; H, 5.99%. Calcd for $C_7H_{12}Cl_2O_2$:

C, 42.23; H, 6.08%.

Procedure D: The reaction of 5a with 1 was carried out in a similar manner to Procedure C except that excess ethylmagnesium bromide (equivalent to 0.16 mol) was used on $18.7 \,\mathrm{g}$ (0.1 mol) of 1. The ethereal extract of the crude product was worked up as usual. The fraction distilling at 44—112°C/5 mmHg was collected and analyzed by glpc.7) Peaks (nos), retention times (min), and the integrated peak areas are: 1, 2.9, 13%; 2, 4.7, 11%; 3, 7.9, 9%; 4, 10.1, 2%; 5, 12, 5%; 6, 13.5, 27%; 7, 14.6, 21%; 8, 16, 10%. Components 1, 2, 6, and 7 were identified as compounds 13, 9a, 8a-II, and 8a-I, by comparison of the IR spectra and retention times with those of the authentic samples. Components 3 and 8 were collected by preparative glpc and analyzed. The structure 6,6-dichloro-3-methyl-5-hexen-3-ol (14) was assigned to component 3 on the basis of the IR spectrum and analysis: IR (cm-1, liquid) 3450 (OH), 2980, 1612 (C=C), 918, 700 (C-Cl).

Found: C, 46.41; H, 6.75%. Calcd for $C_7H_{12}Cl_2O$: C, 45.92; H, 6.61%.

The structure 6-chloro-3-methyl-5-octene-3,4-diol (12), was assigned to component 8: IR (cm⁻¹, liquid) 3400 (OH), 2980, 1615 (C=C), 1460, 904 (=C-H).

Found: C, 55.99; H, 8.59%. Calcd for C₉H₁₇ClO₂: C, 56.01; H, 8.89%.

The Epimeric Mixture of 6,6-Dichloro-3-methyl-3,4-epoxy-5hexene (9a). Sodium methoxide (1.2 g, 0.022 mol) was added in several portions to a solution of 2.2 g (0.01 mol) of 8a in 20 ml of dry ether at 0°C. The mixture was stirred at 0°C for 1 hr and then allowed to cool to room temperature. The mixture was poured into 20 ml of water and neutralized with dilute HCl. The ethereal layer was washed with water and dried over Na₂SO₄. After evaporation of the solvent the residual oil was distilled to yield 0.6 g (33%) of 9a: bp 50—51°C/4 mmHg; IR (cm⁻¹, liquid) 3040 (=C-H and H-C-C(), 2960-70, 1617 (C=C), 1250 (ζC-C(), 905, 865, 835, 812, 803, 690—660 (C–Cl); NMR (CCl₄) δ 0.97 $(t, J=7.2 \text{ Hz}, -CH_2CH_3)$ and $1.0 (t, J=7.2 \text{ Hz}, -CH_2CH_3)$ (epimeric mixture, 3H), 1.24 (s, C—C—CH₃, cis to

Cl₂C=CH-) and 1.30 (s,)C—C-CH₃, trans to Cl₂C=CH-) (epimeric mixture, 3H), 1.35—1.90 (m, 2H, -CH₂CH₃), 3.28 (d, 1H, J=7.5 Hz, H–C—C $\langle \rangle$), 5.69 (d, 1H, J=7.5 Hz,

Cl₂C=CH-). Glpc analysis⁷⁾ of this product showed two very close peaks (the ratio of peak areas, 1:1) at the retention times (min), 4.5 and 4.7.

Found: C. 46.39; H. 5.88%. Calcd for C₇H₁₀Cl₂O: C, 46.44; H, 5.57%.

dl-trans-6,6-Dichloro-3-methyl-3,4-epoxy-5-hexene (9a-I). From 1 g (0.005 mol) of hexenol 8a-I, treated with sodium methoxide in the same way as in the cyclization of the epimeric mixture (8a), $0.6 \,\mathrm{g}$ (66%) of the glpc71 pure product (9a-I) with the retention time (min) of 4.5 was obtained, oil: bp 62—64°C/6 mmHg; NMR (CCl₄) δ 0.97 (t, 3H,

 $J=7.2 \text{ Hz}, -\text{CH}_2\text{CH}_3), 1.24 \text{ (s, 3H, -C--C-CH}_3, cis to CLC-CH)}$ Cl₂C=CH-), 1.35—1.80 (broad q, 2H, J=7.2 Hz, -CH₂CH₃,

trans to $\text{Cl}_2\text{C}=\text{C}\underline{\text{H}}-\text{)}$, 3.28 (d, 1H, $J=7.5\,\text{Hz}$, $\underline{\text{H}}-\overline{\text{C}}-\overline{\text{C}}-\text{)}$, 5.69 (d, 1H, $J=7.5\,\text{Hz}$, $\text{Cl}_2\text{C}=\text{C}\underline{\text{H}}-\text{)}$. The IR spectrum of the purified sample (liquid) was identical with that of the epimeric mixture 9a.

The Epimeric Mixture of 6,6-Dichloro-3-methyl-5-hexene-3,4-A mixture of 0.88 g (0.005 mol) of 9a diol (10a). (9a-I/9a-II = ca. 1:1) and 50 ml of 20% H_2SO_4 was heated with stirring for 1 hr at 50°C. The ethereal extract of the reaction mixture was washed with water, and dried over Na₂SO₄. Removal of the solvent gave 0.5 g (52%) of white crystals (10a): mp 69—75°C (two recrystallizations from n-hexane); IR (cm $^{-1}$, nujol) 3300 (OH), 1620 (C=C), 910, 800—650 (C-Cl); NMR (CDCl₃) δ 0.94 (t, 3H, J=6.8 Hz, -CH₂CH₃), 1.10 (s, 1.2H, -CH₃) and 1.20 (s, 1.8H, -CH₃) (epimeric mixture, 3H), 1.43 (broad q, 2H, J=6.8 Hz, $-C\underline{H}_2$ - CH_3), 2.32 (s, 2H, 2-OH), 4.26 (d, 1H, J=9 Hz, CHOH), 8.02 (d, 1H, J=9 Hz, $Cl_2C=CH-$).

dl-erythro-6,6-Dichloro-3-methyl-5-hexene-3,4-diol (10a-I). Hydrolysis of 9a-I (0.57 g, 0.003 mol) carried out as above, afforded 0.34 g (55%) of white crystals exhibiting only one spot in tlc $(R_f=0.17)$:16) mp 75—82°C (two recrystallizations from n-hexane); IR (cm⁻¹, liquid) 3300 (OH), 1620 (C=C), 910, 800—650 (C-Cl); NMR (CDCl₃) δ 0.94 (t, 3H, J=6.8 Hz, $-CH_2CH_3$), 1.20 (s, 3H, $-CH_3$), 1.43 (broad q, 2H, $-CH_2CH_3$), 2.15 (s, 2H, 2OH), 4.26 (d, 1H, J=9Hz, CH-OH, 6.02 (d, 1H, J=9 Hz, =CH-).

5,5-Dichloro-4-penten-2-one (13). A solution of 9.4 g (0.05 mol) of 1 in 30 ml of dry ether was added dropwise to 1.2 g (0.05 g atom) of magnesium at room temperature under the atmosphere of nitrogen. After being stirred for 2 hr, the mixture was acidified with 10% HCl. The ethereal layer was washed with water, dried over Na2SO4, and the solvent was then evaporated. The residual oil was distilled to give 2.2 g (29%) of **13**, oil: bp 51—55°C/5 mmHg; IR (cm⁻¹, liquid) 3050 (=C-H), 1720 (C=O), 1625 (C=C), 910; NMR (CCl_4) δ 2.20 (s, 3H, -COCH₃), 3.24 (d, 2H, J=6.75 Hz, =CH-CH₂-), 6.03 (t, 1H, =CH-CH₂-); mass spectrum (80 eV) m/e (relative intensity) 152 (31), 133 (14), 125 (35), 109 (53), 89 (42), 73 (44), 61 (38), 53 (34), 49 (39), 43 (100). Found: C, 39,13; H, 3.89%. Calcd for C₅H₆Cl₂O:

C, 39.25; H, 3.95%.

Reaction of Ketone 2 with Grignard reagents 5a, and 5c. Working up in the same ways as for 7a, the reaction of ketone **2** (5 g, 0.02 mol) with **5a** (0.02 mol) gave 5.0 g of a

¹⁶⁾ Conditions of tlc: support, Silica gel GF₂₅₄ (E. Merk AG, Darmstadt), 0.2 mm; developer, n-hexane-acetone-chloroform (5:2:1 v/v); spray reagent, H_2SO_4 -KMnO₄ (7:3 w/w).

light yellow oil. Tlc analysis¹⁷⁾ of this oil showed two spots at the R_f values 0.80 and 0.67, in the ratio 1:1. Pure sample of phenyl 2-trichloromethylbutyl ketone (**15i**) with the R_f value of 0.80 was separated by preparative tlc,¹⁸⁾ yield 45%; IR (cm⁻¹, liquid) 1692 (C=O), 1603 and 1586 (benzene ring); NMR (CCl₄) δ 0.98 (t, 3H, J=7.5 Hz, -CH₂-CH₃). 2.0 (m, 2H, -CH₂CH₃), 3.25 (m, 2H, -CH₂COC₆H₅), 3.58 (m, 1H, CCl₃CH \checkmark), 7.2—8.1 (m, 5H, -C₆H₅); mass spectrum (70 eV) (relative intensity) 278 (9, M⁺, 3Cl), 206 (19), 120 (80), 105 (100), 77 (74).

Found: C, 51.37; H, 4.69%. Calcd for $C_{12}H_{13}Cl_3O$: C, 51.55; H, 4.69%.

The compound **7d** with the R_f value of 0.67 was similarly separated.

Ketone 2 (5 g, 0.02 mol) and equimolar amount of 5c, worked up in the same ways as for 7a, gave a mixture of light yellow needles (2.1 g) and a light brown oil (4.9 g). The crystals were separated by filtration and identified as compound 15j: 125—126°C (from benzene); IR (cm⁻¹, liquid) 1680 (C=O), 1600 (benzene ring); NMR (CCl₄) δ 3.91 (d, 2H, J=6 Hz, -CH₂CO), 4.60 (t, 1H, J=6 Hz, CCl₃CH \langle), 7.2—8.05 (m, 10H, 2C₆H₅).

Found: C, 59.00; H, 4.12%. Calcd for $C_{16}H_{13}Cl_3O$: C, 58.66; H, 4.00%.

Tlc analysis¹⁷⁾ of the oily filtrate showed four spots at the R_f values 0.31, 0.52, 0.61, and 0.73, in the ratio 1:12:2:1. The spot of **15j** appeared at R_f 0.61. The component with the R_f value of 0.52 was separated by preparative tlc¹⁸⁾ and identified as **7e**.

5,5,5-Trichloro-4-methoxy-2-pentanone (15α). A solution of 5 g (0.027 mol) of 1 in 80 ml of dry methanol was refluxed for 9 hr. Excess methanol was removed in vacuo, and the residue, on distillation, gave 3.5 g (60%) of 15a: bp 78°C/3 mmHg; IR (cm⁻¹, liquid) 1720 (ketone C=O); NMR (CCl₄) δ 2.19 (s, 3H, -COCH₃), 2.76 (dd, 1H, J=7.0 and 17.5 Hz, -CH₂COCH₃), 3.68 (s, 3H, -OCH₃), 4.24 (dd, 1H, J=3.7 and 7.0 Hz, >CHOCH₃).

Found: C, 32.83; H, 4.07%. Calcd for $C_6H_9Cl_3O_2$: C, 32.83; H, 4.14%.

4,5,5,5-Tetrachloro-2-pentanone (15b). To a solution of 5 g (0.027 mol) of 1 in 30 ml of dry ether was passed dry hydrogen chloride gas at 0°C for 24 hr. The solvent was removed in vacuo, and the residue, on distillation, gave 5.9 g (98%) of 15b: bp 87°C/3.5 mmHg; IR (cm⁻¹, liquid) 1720 (ketone C=O) and 790—770 (C-Cl); NMR (CDCl₃) δ 2.25 (s, 3H, −CH₃), 3.14 (dd, 1H, J=17.4 and 7.9 Hz, −CH₂-CO−), 3.49 (dd, 1H, J=17.4 and 3.8 Hz, −CH₂CO−), 4.97 (dd, 1H, J=7.9 and 3.8 Hz, \rangle CHCl−).

Found: C, 27.10; H, 2.91%. Calcd for $C_5H_6Cl_4O$: C, 26.82; H, 2.70%.

5,5,5-Trichloro-4-anilino-2-pentanone (15c). Fifteen grams (0.08 mol) of 1 and 7.4 g (0.08 mol) of aniline were dissolved in 10 ml of ether. The mixture was allowed to stand at room temperature for 10 hr, and then at 0°C—5°C for 24 hr. The resulting solid was recrystallized from ether to afford 21.7 g (98%) of 15c: mp 45°C; IR (cm⁻¹, nujol) 3320 (NH), 1703 (C=O), 1596 (benzene C=C), 768 and 750 (C-Cl).

Found: C, 47.40; H, 4.35; N, 4.90%. Calcd for $C_{11}H_{12}Cl_3NO$: C, 47.09; H, 4.31; N, 4.99%.

5,5,5-Trichloro-4-(p-chloroanilino)-2-pentanone (15d). A mixed solution of 15 g (0.08 mol) of 1 and 10.2 g (0.08 mol) of p-chloroaniline in 30 ml of ether similarly gave 22.8 g of a crude product, which was recrystallized from benzene to afford 21.6 g (90%) of 15d: mp 115°C; IR (cm⁻¹, nujol) 3230 (NH), 1702 (C=O), 1590 (benzene C=C), 798 and 767 (C-Cl); NMR (CDCl₃) δ 2.2 (s, 3H, -CH₃), 2.85 (dd, 1H, J=16 and 8.0 Hz, -CH₂COCH₃), 3.33 (dd, 1H, J=16 and 3.5 Hz, -CH₂COCH₃), 4.87 (dd, 1H, \mathcal{J} CHCH₂COCH₃), 6.65—7.22 (m, $\mathcal{A}_2\mathcal{B}_2$ with strong doublet centered at 6.93, 4H, aromatic).

Found: C, 41.92; H, 3.49; N, 4.13%. Calcd for $C_{11}H_{12}Cl_4NO$: C, 41.94; H, 3.52; N, 4.45%.

5,5,5-Trichloro-4-phenylmercapto-2-pentanone (15e). To a stirred solution of 10 g (0.053 mol) of 1 in 30 ml of benzene was added a solution of 6 g (0.053 mol) of thiophenol in 30 ml of benzene at 50°C. After the mixture was stirred at 50°C for 5 hr, the solvent was removed, and the residual solid was recrystallized from petroleum ether (bp 40—55°C) to afford 15 g (95%) of 15e: mp 58°C; IR (cm⁻¹, nujol) 1720 (C=O), 1580 (benzene C=C), and 780—730 (C-Cl).

Found: C, 44.37; H, 3.56%. Calcd for $C_{11}H_{11}Cl_3OS$: C, 44.39; H, 3.73%.

5,5,5-Trichloro-4-diethoxycarbonylmethyl-2-pentanone (15f). To a stirred solution of 8.6 g (0.053 mol) of diethyl malonate in 80 ml of dry ether, 3.6 g (0.053 mol) of sodium ethoxide was added in several portions, and a solution of 10 g (0.053 mol) of 1 in 10 ml of dry ether was added dropwise at 0—5°C. The reaction mixture was stirred at 0°C for 1 hr, finally at room temperature for 1 hr, and then was made weakly acidic with dilute HCl (pH ca. 5). The ethereal extract of the organic layer was washed with water and dried over Na₂SO₄. Removal of the solvent left a yellow liquid which, on distillation, gave 13 g (70%) of 15f: bp 155—157°C/5 mmHg; IR (cm⁻¹, liquid) 1745 and 1730 (C=O), and 790—760 (C-Cl).

Found: C, 41.74; H, 5.20%. Calcd for $C_{12}H_{17}Cl_3O_5$: C, 41.46; H, 4.93%.

5,5,5-Trichloro-4-acetoxy-2-pentanone (15g). A mixed solution of 1.5 g (0.018 mol) of sodium acetate and 3.4 g (0.018 mol) of 1 in 20 ml of acetic acid was refluxed for 30 min. It was diluted with 100 ml of water and then extracted with ether. The ethereal extract was washed with water and dried over Na₂SO₄. After recovery of the starting meterial at 94—96°C/20 mmHg, 0.4 g (9%) of the liquid distilling at a higher temperature was collected. Glpc analysis⁷⁾ showed it to contain 79% 15g: IR (cm⁻¹, liquid) 2950, 1760 (acetoxy C=O), 1718 (ketone C=O), 770 (C-Cl).

Found: C, 33.72; H, 3.51%. Calcd for C₇H₉Cl₃O₃: C, 33.97; H, 3.66.

5,5,5-Trichloro-4-phenoxy-2-pentanone (15h). A mixed solution of 3.1 g (0.027 mol) of sodium phenoxide and 5 g (0.027 mol) of 1 in 45 ml of phenol was heated with stirring at 100°C for 4 hr. The reaction mixture was poured into a large amount of water and the organic layer was extracted with chloroform. The extract was washed with water and dried over Na₂SO₄. After recovery of chloroform and the starting materials, the fraction distilling at 123—125°C/3 mmHg was collected (1.4 g). Glpc analysis¹⁹⁾ showed it to contain 80% 15h which was separated by preparative glpc: IR (cm⁻¹, liquid) 3050, 1723 (C=O), 1625 and 1593 (benzene ring), 770, 760, 700; NMR (CCl₄) δ 2.08 (s, 3H, -COCH₃), 3.05 (m, 2H, -CH₂COCH₃), 5.36 (dd, 1H, J=

¹⁷⁾ Conditions of tlc: support, Silica gel GF_{254} (E. Merk AG, Darmstadt), 0.2 mm; developer, n-hexane-acetone (3:1 v/v); spray reagent, H_2SO_4 -KMnO₄ (7:3 w/w).
18) Conditions of tlc: support, Silica gel GF_{254} (E. Merk AG,

¹⁸⁾ Conditions of tlc: support, Silica gel GF_{254} (E. Merk AG, Darmstadt), 1 mm; developer, *n*-hexane-acetone (3:1 v/v); eluent, acetone.

¹⁹⁾ Observed on a 1 m 10% Silicone SE-30 on Diasolid L. Column temp., 180°C; carrier gas, N_2 (0.7 kg/cm², 60 ml/min); detector, FID.

6 and 4.8 Hz, ΣHCH_2-), 6.85—7.35 (m, 5H, C_6H_5O-); mass spectrum (70 eV) m/e (relative intensity) 280 (4, M^+ , 3Cl), 163 (15), 105 (70), 94 (98), 87 (35), 65 (37), 51 (51), 43 (100), 39 (47).

Found: C, 47.20; H, 4.15%. Calcd for $C_{11}H_{11}Cl_3O_2$: C, 46.92; H, 3.94%.

2-Chloro-3-acetonyl-4-ethoxycarbonyl-5-methylfuran (17). Sodium (2.3 g, 0.1 g atom) was dissolved in 80 ml of absolute ethanol with moderate cooling. To the resulting solution was added 13 g (0.1 mol) of ethyl acetoacetate at room temperature with stirring. A solution of 18.7 g (0.1 mol) of 1 in 20 ml of absolute ethanol was then added dropwise at 0° C with stirring. After stirring was continued for additional 2 hr at room temperature, 200 ml of water was added with

cooling. After being acidified with 10% HCl, the mixture was extracted with ether. The ethereal solution was washed with water, dried over Na₂SO₄ and evaporated. The residual oil was distilled at 100—125°C/0.05 mmHg to give 4.4 g (18% yield) of **17**: mp 62°C (*n*-hexane); IR (cm⁻¹, nujol) 1715 (C=O), 1610 and 1577 (furan C=C), 785 (C-Cl); NMR (CCl₄) δ 1.33 (t, 3H, -CH₂CH₃), 2.12 (s, 3H, -CO-CH₃), 2.55 (s, 3H, furan -CH₃), 3.61 (s, 2H, -CH₂CO-), 4.29 (q, 2H, -CH₂CH₃); mass spectrum (80 eV) *m/e* (relative intensity) 246 (4.3), 244 (13), 204 (11), 203 (33), 202 (33), 201 (83), 175 (17), 173 (47), 156 (46), 43 (100).

Found: C, 54.30; H, 5.39%. Calcd for $C_{11}H_{13}ClO_4$: C, 54.00; H, 5.35%.